

Method

Molybdate is used throughout the industrial water treatment and power generation industries as a corrosion inhibitor in both open- and closed-loop cooling water systems. In solution, molybdate anions complex with oxidized iron to form a protective film of molybdate and ferric-oxide. Molybdate is considered an effective, environmentally acceptable alternative to chromate treatment. Unlike many other transition elements, molybdenum exhibits low or even negligible toxicity.

The Catechol Method

References: G. P. Haight and V. Paragamian, *Analytical Chemistry*, pp. 32, 642 (1960). H. Onishi and E. B. Sandell, *Photometric Determination of Trace Metals*, 4th ed., Part 1, p. 295 (1978).

The molybdate test method employs the catechol chemistry. In a mildly reducing alkaline solution, catechol reacts with hexavalent molybdenum to form a yellow-orange colored chelate in direct proportion to the hexavalent molybdenum concentration. Test results are expressed in ppm (mg/L) molybdenum (Mo).

Visual Kits

Range: 0-7 ppm as Mo
MDL: 0.5 ppm / Method: Catechol

	Cat#
CHEMets Kit	K-6701
CHEMets Refill, 30 ampoules	R-6702
Comparator 0, 1, 2, 3, 4, 5, 6, 7 ppm	C-6701
Kit comes in a plastic case and contains everything needed to perform 30 tests: Refill, Comparator, 25 mL sample cup and instructions.	

Range: 2-24 ppm as Mo
MDL: 2 ppm / Method: Catechol

	Cat#
CHEMets Kit	K-6702
CHEMets Refill, 30 ampoules	R-6702
Comparator 2, 4, 6, 8, 10, 12, 16, 20, 24 ppm	C-6702
Kit comes in a plastic case and contains everything needed to perform 30 tests: Refill, Comparator, 25 mL sample cup and instructions.	

Range: 20-200 ppm as Mo
MDL: 20 ppm / Method: Catechol

	Cat#
CHEMets Kit	K-6720
CHEMets Refill, 30 ampoules	R-6720
Comparator 20, 40, 60, 80, 100, 120, 140, 160, 200 ppm	C-6720
Kit comes in a plastic case and contains everything needed to perform 30 tests: Refill, Comparator, 25 mL sample cup and instructions.	

Instrumental Kit

Multi-Analyte Photometers V-2000 / V-3000

(See page 14 for instrumental features)

Range: 0-25.0 ppm as Mo
Method: Catechol

	Cat#
Vacu-vials Kit	K-6703
Kit comes in a cardboard box and contains everything needed to perform 30 tests: thirty ampoules, 25 mL sample cup, ampoule blank and instructions.	

Vacu-vials Kits require the use of a CHEMetrics Direct-Readout Photometer (photometers sold separately) or a spectrophotometer capable of accepting a 13 mm diameter round cell. See page 14 for details.

Components and Accessories

Description	Cat#
Sample Cup Pack, 25 mL (6 ea)	A-0013
Ampoule Blank Pack (5 ea)	A-0023
* Sample Zeroing Accessory Pack	A-0503

* For use when testing colored or turbid samples. See page 13 for details.

Instructions and SDSs are posted on our website.

If no shelf life is listed for a product, then the shelf life is at least 1 year.



⚠ WARNING! These products can expose you to chemicals including catechol, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.